

Split Wk  
SD 07/09/11Wednesday, 7/11/2007 3:05:49 PM  
Kris Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	HI-STEP LEG ASSEMBLY
Job Number	33510		
Estimate Number	10385		
P.O. Number	N/A	Part Number	D3065041
This Issue	7/11/2007	S.O. No.	N/A
Prsh't Rev.	NC	Drawing Number	D3065 REV B
First Issue	N/A	Project Number	N/A
Previous Run	32032	Type	SMALL /MED FAB
Written By		Drawing Revision	B
Checked & Approved By		Material	N/A
Comment	Est Rev. C 02.11.01	Due Date	7/30/2007
	Incorporated D3066-1 IPP KJ/RF	Qty:	250
		Um:	Each

Additional Product

Seq #:	Machine Or Operation:	Description:	
10	33510A	STEP SPACER	
	Comment: Sub-Component STEP SPACER D3065-1 B 32032A	X 28 mx	-mf 07-09-12
20	33510B	STEP SPACER	
	Comment: Sub-Component STEP SPACER D3065-3 B 32032B	(X 15 mx, B 33510B X 13 mx)	-mf
30	33510C	STEP LEG	
	Comment: Sub-Component STEP LEG D3065-5 B 33819	X 50 mx, 6 mx - B 29978C	-mf
40	33510D	STEP SPACER	
	Comment: Sub-Component STEP SPACER D3065-7 B 32032D	X 11 mx, B 33510D X 17 mx	-mf
50	MS20470AD44	Rivet, Universal Head	

Comment: Qty.: 30.0000 Each(s)/Unit Total: 7500.0000 Each(s)

Rivet, Universal Head

Pick:

Qty	Part Number	Description	Batch
30	MS20470AD4-4	Rivet	m104885.

-mf 07-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/11	1	Split u/o	SP	07/09/11	28		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/08/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: QU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-09-12 28

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 07.9.12 X28

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: INT 19 &amp; 20

K 02.09.12 28

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07.09.14

Job Completion



W 07.09.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

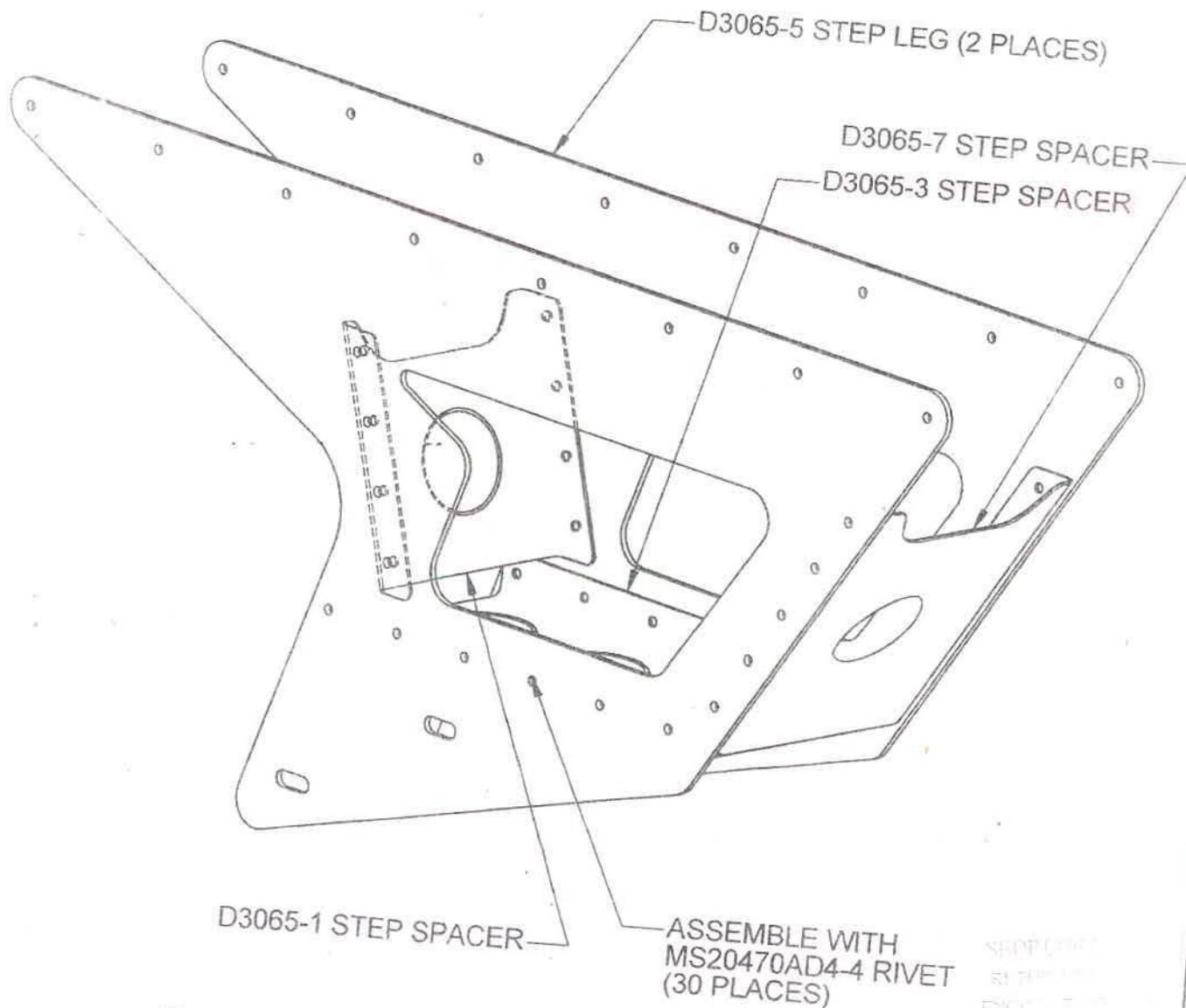
NOTE: Date & initial all entries

**DART**

DESIGN	4P	DRAWN BY	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	APPROVED	<i>[Signature]</i>	DRAWING NO. <b>D3065</b>
DATE	06.05.23	TITLE	STEP LEG ASSEMBLY	REV. B SHEET 1 OF 5 SCALE 1:2

A      02.09.11  
B      06.05.23  
NEW ISSUE  
ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5

RELEASED

06.06.20 *[Signature]*

## D3065-041 STEP LEG ASSEMBLY

SEARCHED  
SERIALIZED  
INDEXED  
FILED  
UNCONTROLLED  
PRINTED  
MATERIAL  
NO. 33510